

GEHR PET[®]

1. Manufacturer

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2. Product description

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|--------------------------------|--|
| Article: | Engineering semi-finished product |
| Abbreviation | PET |
| Material characterisation | Thermoplastics |
| Main components | Polyethyleneterephthalate contains possibly pigments, stabilizers and additives |
| Marking obligation components | none |
| Classification according REACH | Product |

3. Product properties

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| Form / condition | Rods, sheets / solid |
| Colour | natural, black, other colours on request |
| Odour | odourless |
| Density | 1,30 – 1,40 g/cm ³ |
| Melting temperature | ca. 245 °C |
| Thermal decomposition | > 300 °C |
| Ignition temperature | --- °C |
| Solubility in water | insoluble |
| Risks | no special risks for humans or animals |
| Possible decomposition products | secure the contact with acids and acid-forming products, chlorinated hydrocarbons and hot water. |

4. Handling and storage

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| Machining | The product can be machined with standard machinery and tools. Before machining the product should be stored at room temperature 24 h. Evacuate swarf to prevent slipping or tripping. Observe the maximum allowable concentration of dust and formaldehyd levels on the working area which apply in your country. Wear safety goggles during machining. General dust limit value: Respirable dust (6 mg/m ³); Inhalable dust (10 mg/m ³). |
| Storage | The products shall be stored indoor to keep away from any source of degradation such as sunlight, UV-jets, ionizing radiation, chemicals, ... |
| Safety measures | the general industrial safety measures should be considered. A thermal damage during machining should be avoided. |

5. Fire-fighting measures

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| Suitable extinguishing agents | Water, foam, dry chemical, carbon dioxide (CO ₂). |
| Potential combustion products | Carbon dioxide (CO ₂), carbon monoxide (CO) and formaldehyde (CH ₂ O). Formation of further decomposition and oxidation products depend upon the fire conditions. Under special fire conditions traces of other toxic substances are possible. |
| Special protective equipment | Wear a self-contained breathing apparatus. If exposed to combustion fumes bring the victim into fresh air. |
| Further information | Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.. |

6. Disposal considerations

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| European waste catalogue | <p>According to the "European Waste Catalogue and Hazardous Waste List" uncontaminated waste from the products is not classified as hazardous.</p> <p>Following code numbers can be used:</p> <table> <tr> <td>070213</td> <td>waste plastic from manufacture, formulation, supply and use of plastics,</td> </tr> <tr> <td>120105</td> <td>plastic shavings and turnings</td> </tr> <tr> <td>160119</td> <td>plastic, from end-of-life vehicles from different means of transport and wastes from dismantling of end-of-life vehicles and vehicle maintenance</td> </tr> <tr> <td>170203</td> <td>plastic construction and demolition wastes</td> </tr> <tr> <td>200139</td> <td>plastics from municipal wastes</td> </tr> </table> | 070213 | waste plastic from manufacture, formulation, supply and use of plastics, | 120105 | plastic shavings and turnings | 160119 | plastic, from end-of-life vehicles from different means of transport and wastes from dismantling of end-of-life vehicles and vehicle maintenance | 170203 | plastic construction and demolition wastes | 200139 | plastics from municipal wastes |
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| 200139 | plastics from municipal wastes | | | | | | | | | | |
| Waste disposal | <p>If recycling is not possible, waste disposal by landfill or incineration in compliance with state and local regulations.</p> <p>The product do not contain pigments or stabilizers based on cadmium. The product is not biologically degradable, but based on the present state of knowledge no negative effects on the environment may be anticipated.</p> | | | | | | | | | | |

7. Marking and guidelines

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| Marking in accordance with EEC guidelines | Not subject to labelling |
| Other guidelines | none |
| Transport regulations | Not classified as hazardous good under transport regulations |

8. Other information

According EG directive 1907/2006/EG (REACH), our products are clearly defined as articles, exempt from registration. The European regulation (EV) about chemicals, which came into force June 1st 2007, prescribes Material Safety Data Sheets (MSDS) only for dangerous substances and preparations. According REACH we are manufacturing articles and we are not required to issue MSDS.

All above mentioned information are based according to today's state of knowledge and supply no warranty of quality. Existing laws and regulations have to be observed by the recipient of our products on his own authority.